

Work Order ID 89034

Monday, August 20, 2012 2:37:26 PM

89034

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Item ID: D350-740-011

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: Dual Disabling

Stop

NS2

Start Date: 8/20/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/20/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *12-08-20*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

DAS 16 2-83

12/08/10

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/8/2010

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

DAS 16 2-83

12/08/10

(10)

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Dual Disabling

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NS2

Start Date: 8/20/2012 Start Qty: 1.00

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Cust Item ID:

Required Date: 8/20/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

PACKAGING RESOURCE #1 Identify and pack for shipping as
per PPP D350-740-011 Location: _____ PPP
Rev: _____ Record Key Numbers For The Following: D3371-
041 D3372-041 **C420A**

12/8/2012

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/08/20
MLJ 12/08/20

Picklist Print

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Page 1

Work Order ID: 89034

Parent Item: D350-740-011

Parent Item Name: Dual Disabling



Start Date: 8/20/2012

Required Date: 8/20/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D3371-041 Pedal Lock Assembly	C470A	Manufactured	No			120	Each	0.0000	1	1	B78930	SP	
 D3372-041 Collective Lock Assembly	C470A	Manufactured	No			110	Each	0.0000	1	1	B75141SP		